

INSTALLATION

1. INSTALL FRONT FENDER OUTSIDE MOULDING

Install the moulding with 2 screws.

2. INSTALL FRONT DOOR OUTSIDE MOULDING

(a) Clean the door mounting surface.

- (1) Using a heat light, heat the door mounting surface to 40 - 60 °C (104 - 140 °F).

NOTICE:

Do not heat door excessively.

- (2) Remove the adhesive tape from the door.
- (3) Wipe off stains with cleaner.

(b) If reusing moulding:

Clean the moulding.

- (1) Using a heat light, heat the moulding to 20 - 30 °C (68 - 86 °F).

NOTICE:

Do not heat moulding excessively.

- (2) Remove the adhesive tape from the moulding.
- (3) Wipe off stains with cleaner.
- (4) Apply new adhesive tape to the moulding as shown in the illustration.

(c) Install the moulding.

- (1) Using a heat light, heat the door and moulding.

Body: 40 - 60 °C (104 - 140 °F)

Moulding: 20 - 30 °C (68 - 86 °F)

NOTICE:

Do not heat moulding excessively.

- (2) Lift the moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get on to the uncoated area.

- (3) Install the moulding to the door.
- (4) Install the 2 nuts and 2 hole plugs.

3. INSTALL SLIDE DOOR OUTSIDE MOULDING

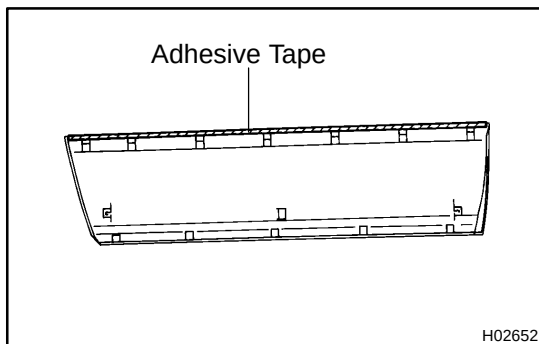
(a) Clean the door mounting surface.

- (1) Using a heat light, heat the door mounting surface to 40 - 60 °C (104 - 140 °F).

NOTICE:

Do not heat door excessively.

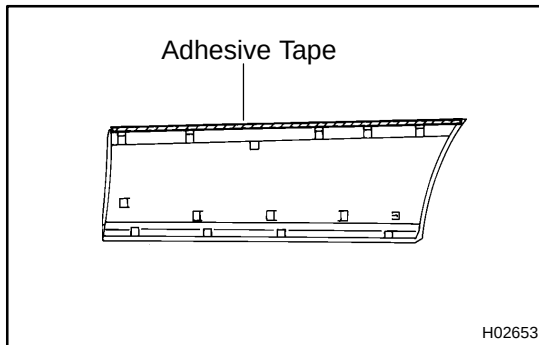
- (2) Remove the adhesive tape from the door.
- (3) Wipe off stains with cleaner.



- (b) If reusing moulding:
Clean the moulding.
 - (1) Using a heat light, heat the moulding to 20 - 30 °C (68 - 86 °F).

NOTICE:**Do not heat moulding excessively.**

- (2) Remove the adhesive tape from the moulding.
- (3) Wipe off stains with cleaner.



- (4) Apply new adhesive tape to the moulding as shown in the illustration.
- (c) Install the moulding.
 - (1) Using a heat light, heat the door and moulding.
Body: 40 - 60 °C (104 - 140 °F)
Moulding: 20 - 30 °C (68 - 86 °F)

NOTICE:**Do not heat moulding excessively.**

- (2) Lift the moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get on to the uncoated area.

- (3) Install the moulding to the door.
- (4) Install the nut.

4. INSTALL OUTSIDE QUARTER MOULDING

Install the moulding with the 3 screws.

5. INSTALL BACK DOOR OUTSIDE MOULDING

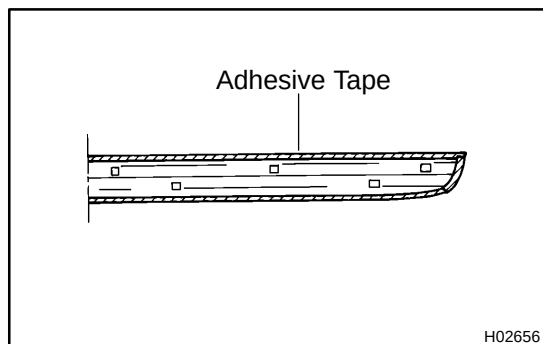
- (a) Clean the door mounting surface.
 - (1) Using a heat light, heat the door mounting surface to 40 - 60 °C (104 - 140 °F).

NOTICE:**Do not heat door excessively.**

- (2) Remove the adhesive tape from the door.
- (3) Wipe off stains with cleaner.
- (b) If reusing moulding:
Clean the moulding.
 - (1) Using a heat light, heat the moulding to 20 - 30 °C (68 - 86 °F).

NOTICE:**Do not heat moulding excessively.**

- (2) Remove the adhesive tape from the moulding.
- (3) Wipe off stains with cleaner.



(4) Apply new adhesive tape to the moulding as shown in the illustration.

(c) Install the moulding.

(1) Using a heat light, heat the body and moulding.

Body: 40 - 60 °C (104 - 140 °F)

Moulding: 20 - 30 °C (68 - 86 °F)

NOTICE:

Do not heat moulding excessively.

(2) Lift the moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get on to the uncoated area.

(3) Install the moulding to the door.